

CAN SEALING MACHINE

We serve you in every detail



INSTRUCTION MANUAL



Pls read the instructions carefully before using

Dear Customer:

Thanks for choosing our can intelligent can seamer. Our company provide a variety of can seamer and seaming technology solutions. We always stick to the idea of "quality first, customers first" to serve you heart and soul. If you have any suggestions or comments, please contact our local dealer in time. We will serve you in time according to your needs.

Operation Guide

1. Connect the plug to the backside of the machine
2. Connect power after checking connecting well
3. Check the can bases, choose the right base for cans
4. Turn on the machine, the switch is on backside
5. Start sealing work

Safety Warning

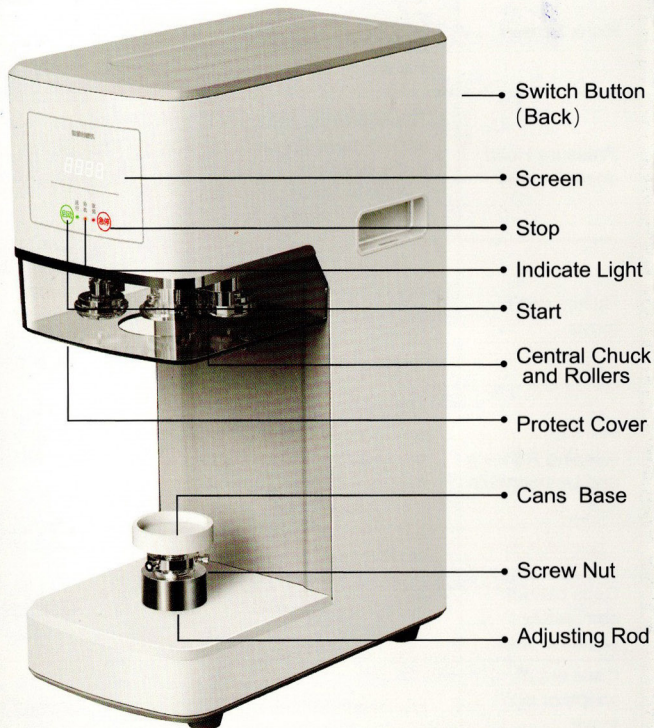


Caution

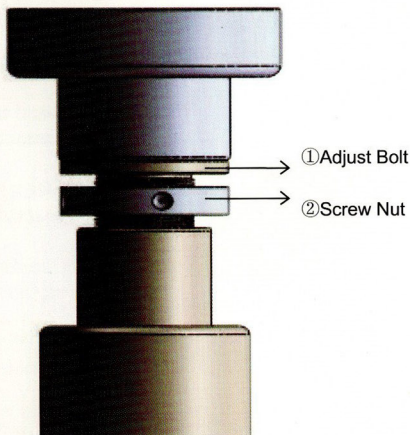
Please use it under the conditions below:

1. Check Power supply voltage matches, the machine should be used in a dry environment. Keep from moisture.
2. Please use power sockets with grounding wires to avoid the risk of electric shock.
3. It is forbidden to modify the circuit privately. It may cause fire, electric shock or malfunction. Be sure that the line is well connected.
4. It is forbidden to open the back cover of the machine at will, which may cause danger of electric shock.
5. Do not touch the sealing roller and pressing head with your hand when the machine is running. There is a danger of pinch injury.
6. Do not let the power cord over bent, excessively stretched, twisted, tied or modified, bear heavy weight or damaged. It must be replaced with dedicated wires or components purchased from its manufacturer or maintenance shop. The inserting pieces of the power plug should be kept clean. If there is dust, please wipe it carefully with a dry cloth.
7. It is forbidden to place other articles on the top of the machine or to press it heavily, so as to prevent damaging the machine.

Parts of Machine



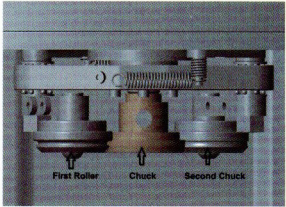
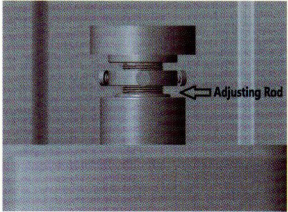
Sealing Height Adjustment



Caution: Pls turn off the machine before any handling task.

First loosen the No. 2 part towards anticlockwise direction. For No.1 part of adjusting bolt, clockwise direction is adjusting lower; anticlockwise direction is adjusting higher. Adjust it until the can match the chuck tightly, finally, turn the screw nut (2) to the left to tighten it.

Regular Maintenance

Maintenance Content	Picture guide	Operation way
Chuck and Rollers Maintenance		<ul style="list-style-type: none">①Need take off the protect cover②Clean the chuck and roller③Use Alcohol and cloth to wipe④Add little lubricating oil
Adjusting Rod Maintenance		<ul style="list-style-type: none">①Clean the Adjusting Rod when it is dirty②If using water,pls wipe to make it dry③Add little lubricating oil on the rod

Common Problems and Solution

Problems	Reasons & ways of Solution
Blank Screen	<ol style="list-style-type: none"> 1.Check the electricity, make sure the power is on. 2.Power line loosen,check and plug well. 3.Circuit board breaks down may also cause this problem.Change a new circuit board.
Pressure Head doesn't move	<p>The line of big electrical machinery may be loose and pls open the back cover to check and reconnect if the black/red line is loosen.</p> <ol style="list-style-type: none"> 2.If the electrical machinery is out of work,it need to be replaced with a new one.
Rollers don't move	<ol style="list-style-type: none"> 1.The line of small electrical machinery may be loose and pls open the back cover to check and reconnect if the black/red/white line is loosen. 2.If the small electrical machinery is out of work,it need to be replaced with a new one.
Keeping Running and Unstoppable	<ol style="list-style-type: none"> 1.The lines connected to Start button may be loosen or not connected.Open the back cover to check the two lines (1red and 1 black) and reconnect if the line is loosen. 2.The screws of the button may be loosen,tighten it. 3.The operating button is broken down and need to be changed.
Cans cannot completely sealed or leak.	Adjusting rod position may be too low.Adjust it to right place.
Cans out of shape or don't move	The bearing of bottom support may be dropped.

Product parameters

Type	Semi Automatic	Automatic Rotary	Automatic Non-Rotay	Automatic Non-Rotay Pro	Automatic Non-Rotay 2022 (v)
Model	RY-FGJ-1 00C	RY-FGJ- 101C	RY-FGJ-1 00D	RY- -FGJ- 153D	RY-FGJ- 100D-2022
Sealing Diameter (mm)	40- 85	40-85	30-100	40-153	30-100
Sealing Height (mm)	40-170	40-170	30-190	30-190	30-200
Net Weight (KG)	28	29	47	52	32
Gross Weight (KG)	29.5	30	50	55	35
Machine Dimension	200*350*635	200*350*635	255*455* 608	300*455*608	220*400* 600
Carton Dimension	255*408*705	255*408*705	365*580*695	395*580*695	280*460*645
Color	Black/white	Black/white	Black/white	Black/white	Black/white/OEM
Motor	370W	370W	370W	370W	140W
Mini Geared Motor	254(1:60)	25W(1 :150)	\	\	\
Voltage/ Current	110W/3.6A	110W/3.6A	110W/3.37A	110V/3.37A	110V/1.27A
Voltage/ Current	220W/1.8A	220V/1.8A	220V/1.68A	220V/1.68A	220V/0.64A
Frequency	50HZ/ 60HZ	50HZ/ 60HZ	50HZ 60HZ	50HZ/ 60HZ	50HZ/ 60HZ
Cans Base	650ml /500ml	650ml /500ml	650ml/500ml	650ml/500ml	650ml/500ml
Regular Lids for Chuck	202#	202#	202#	202#	202#