

# Intelligent constant temperature heating station/hot film machine

## Functional operation instructions

1. Set temperature operation: Press the "SET" button for 1 second, then loosen hand, adjust the temperature through "Up & Down" buttons on the right. After you set proper temperature, press "ENT" button to save the temperature.

2. Internal menu function introduction: Press the button "SET" for 5 seconds, then loosen hand, it will display "RL1". Press "SET" button again, it will display "030=no effect".

When you press "ENT" button, it will display menu function symbol.  
When you press "SET" button, it will display menu function value.

For example, press "ENT =OFC & menu=001", it means on the first level menu, you can use "ENT" button to confirm temperature. If "menu=000", it means you can use the "ENT" button to turn on or turn off the temperature.

The menu is displayed as follows:

RT menu function = auto-tuning function

Value = 000 (=1 is to turn on the auto-tuning temperature control, this value will not be used because on normal working state. Press "UP" button for 5 seconds = turn on the auto-tuning, it is more convenient to automatically control the temperature.

P menu function = P

Value=030 (default=030)

I=Menu Function = I

Value = 240

D=Menu function=D

Value=060

Rz=Menu function=Rz

Value = 25

T=Menu function=T

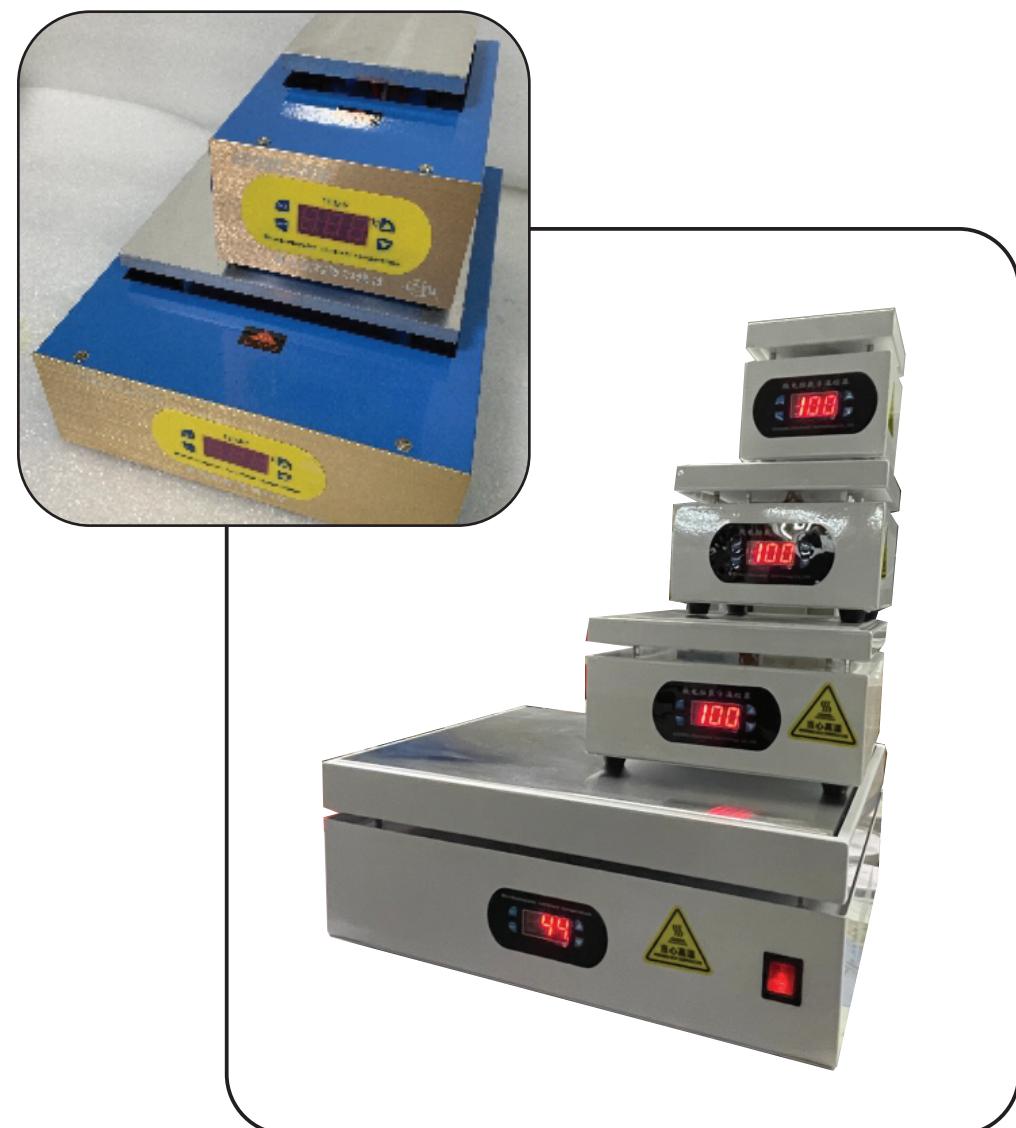
Value = 20

SC = temperature correct value

Value = 0 (If the actual temperature is 2 degrees higher, you can press "DOWN" button and set "-02" ), ( if the actual temperature is 2 degrees lower, you can press " UP' button and set "002".)

LCK=Menu Function Lock

Value = 1 (only temperature can be set, other menus can not be set),  
(Value = 0, all menus can be set)



Please read the instructions carefully before use!